	Application No.	Applicant(s)
Nadio of Allerrability	09/933,527	NORBY ET AL.
Notice of Allowability	Examiner	Art Unit
	Robert J. McCarry, Jr.	3617
The MAILING DATE of this communication app All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.313	6 (OR REMAINS) CLOSED in this ap ) or other appropriate communicatio RIGHTS. This application is subject:	oplication. If not included n will be mailed in due course. <b>THIS</b>
1. $\boxtimes$ This communication is responsive to <u>the amendment filed</u>	on 10/01/04.	
2. ☑ The allowed claim(s) is/are <u>6,7,16-19 and 22</u> .		
3. $\boxtimes$ The drawings filed on <u>06/19/02</u> are accepted by the Exam	niner.	
<ul> <li>4. ☐ Acknowledgment is made of a claim for foreign priority u</li> <li>a) ☐ All b) ☐ Some* c) ☐ None of the:</li> <li>1. ☐ Certified copies of the priority documents have</li> <li>2. ☐ Certified copies of the priority documents have</li> <li>3. ☐ Copies of the certified copies of the priority do</li> <li>International Bureau (PCT Rule 17.2(a)).</li> <li>* Certified copies not received:</li> </ul>	e been received. e been received in Application No	
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDON'S THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		complying with the requirements
5. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which giv		
6. CORRECTED DRAWINGS ( as "replacement sheets") mu	st be submitted.	
(a) ☐ including changes required by the Notice of Draftsper	son's Patent Drawing Review ( PTC	9-948) attached
1) 🗌 hereto or 2) 🔲 to Paper No./Mail Date	_•	
(b) including changes required by the attached Examiner Paper No./Mail Date	's Amendment / Comment or in the	Office action of
Identifying indicia such as the application number (see 37 CFR 1 each sheet, Replacement sheet(s) should be labeled as such in the		
DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT		
Attachment(s) 1. ☐ Notice of References Cited (PTO-892)	5. ☐ Notice of Informal I	Patent Application (PTO-152)
2.  Notice of Draftperson's Patent Drawing Review (PTO-948)	6. Interview Summary	(PTO-413),
3. Information Disclosure Statements (PTO-1449 or PTO/SB/	Paper No./Mail Da 08), 7. Examiner's Amend	ate  ment/Comment
4. Examiner's Comment Regarding Requirement for Deposit	8. X Examiner's Statem	ent of Reasons for Allowance
of Biological Material	9.  Other	

## **EXAMINER'S AMENDMENT**

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The application has been amended as follows:

Claim 22, line 1 after the word "claim" the number "21" has been changed to --16--.

The Examiner has based this change on the first office action made where it was stated that claims 20 and 21 were omitted and the Examine interpreted claim 22 to be dependent from claim 16 instead of the omitted claim 21. Since the applicant made no comment on this interpretation in the response, it is understood the applicant is in agreement with this change.

## REASONS FOR ALLOWANCE

The following is an examiner's statement of reasons for allowance: applicant recites a rail welder head comprised of two opposite pairs of clamping quadrants constructed and arranged to close on adjacent rail sections and provide rail clamping by engagement of pads provided on the rail sections, the opposite pairs of quadrants defining a firebox there between to contain a welding tool head and a shear die fully enclosed within the firebox such that when the welder head's opposing quadrants are in a fully closed position, the shear die, a fully sheared weld and a weld collar are contained within the firebox, wherein the opposing pairs of quadrants are operative to

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pull and stretch the adjacent rail sections with a force between 150 to 200 tons and impart an upsetting force between 35 to 73 tons in order to overcome tensile and frictional resistance of the steel rails. The welderhead both pulls the rails together and welds them together using only the clamping quadrants.

The prior art made of reference, taken singularly or in combination, does not adequately disclose the features recited in the instant application. Specifically the prior art does not disclose the clamping quadrants to both apply the pulling forces to the rails in order to pull them together at the desired forces, as well as hold the welding head to apply the weld to the rails. The prior art only shows separate devices for clamping rails and for welding the rails.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Robert J. McCarry, Jr. whose telephone number is (703) 305-0581. The examiner can normally be reached on Monday through Friday 8:00am to 5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, S. Joseph Morano can be reached on (703) 308-0230. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

**RJM** 

November 23, 2004

S. JOSEPH MORANO SUPERVISORY PATENT EXAMINER

TECHNOLOGY CENTER 3600

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AT J. McCARRY, JR. PATENT EXAMINEH